WASTEWATER TREATMENT PLANT 2020 Improvements Project Update

May 11, 2021 - WWOA West Central District Meeting





Kip Peters - Hudson

Joe Intihar - Hudson

Caleb Weber - SEH

John Friel, PE (WI) - SEH

Presentation Outline

- Plant History & Overview
- Current Project Summary
- Drone Video
- Construction Updates and Photos
- Questions and Answers



Brief History of Major Hudson WWTP Improvements

- 1950s Original Hudson Wastewater Treatment Plant (WWTP) Constructed
- 1982 Treatment Plant Upgrade (1.1 mgd)
- 1996 Charter Member West Central Wisconsin Biosolids Commission – Biosolids to Ellsworth
- 1998 Treatment Plant Upgrade (2.2 mgd and Phosphorus Removal)
- 2020 Treatment Plant Improvements

Hudson WWTP Plant Info

Treatment: Activated Sludge with

Biological Phosphorus Removal

Permitted Flows:

Average 2.2 mgd

Peak 4.8 mgd

Permit Limits:

 $CBOD_5$ 25 mg/L

TSS 30 mg/L

TP 1 mg/L

Ammonia-N 34 mg/L

Mercury 6.8 ng/L

Hudson WWTP Plant Info

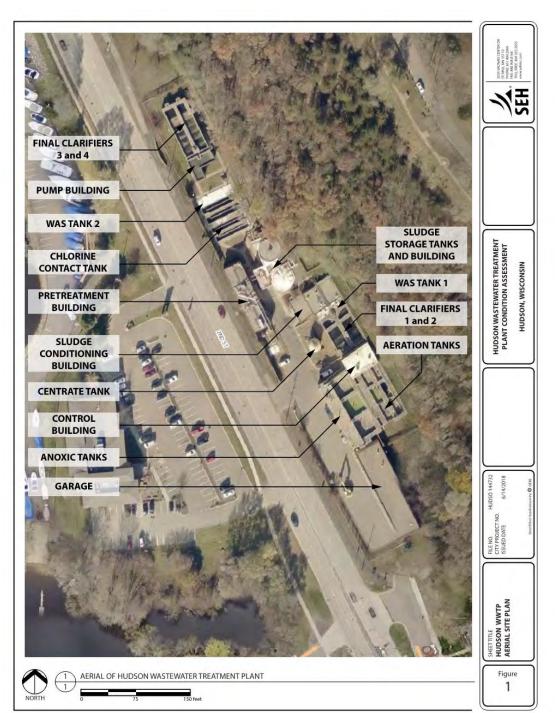
Existing Treatment Process Units:

- Static Screens
- Aerated Grit
- Anoxic Selector & Aeration Tanks
- Rectangular Final Clarifiers
- Chlorine Contract Tank
- DAF Sludge Thickening
- Anaerobic Digestion
- Centrate Storage Tank

Hudson WWTP Plant Info

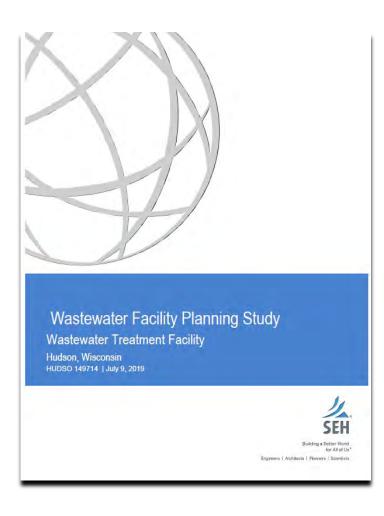
North of I94

- Hwy 35 / 2nd St.
- Outfall to St.
 Croix River



Planning and Design

- 1. Condition Report 2018
- 2. Facility Plan July 2019
 - Remain at existing WWTF
 - Improvements to extend life at permitted flows and load
- 3. Design to DNR Sept 2019
- 4. Bid Spring/Summer 2020
- 5. Construction
 - Start Summer 2020
 - Completion Spring 2022

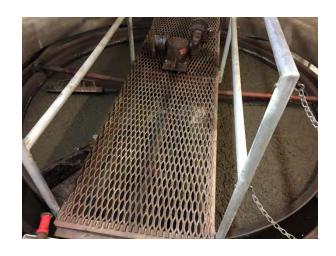




Hudson WWTP 2020 Improvements

Major Project Components

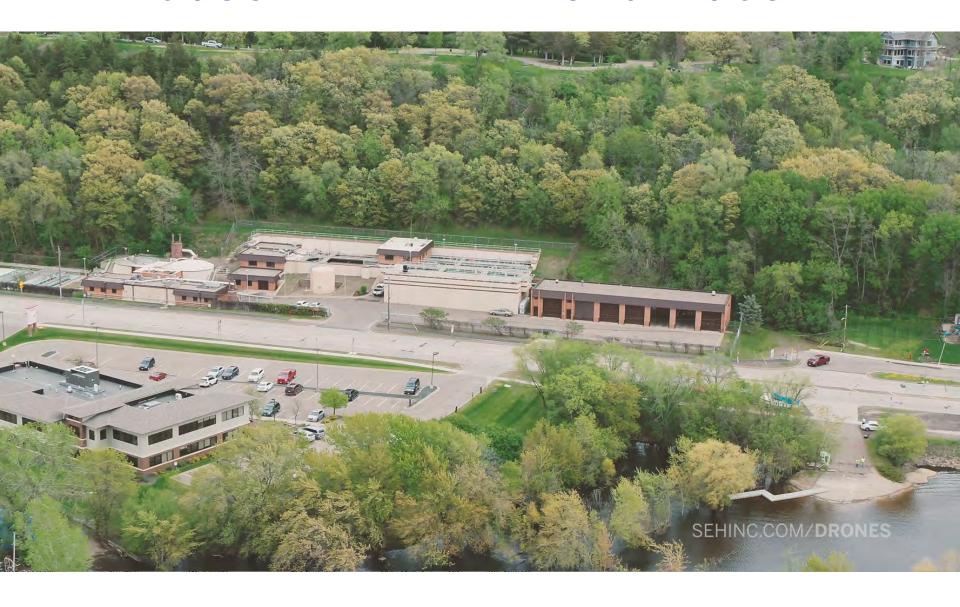
- 1. New Preliminary Treatment System
- 2. Rehab Sludge Thickening System
- 3. New UV Disinfection System
- 4. Other plant wide improvements







Hudson WWTF - Drone Video



Operator Insights

- Design Input
- Construction Impacts
- Interim Treatment

Construction Updates

- Existing Garage Partial Demo
- New Pretreatment Building
- Plantwide Rehab
 - New Turbo Blower
 - Aeration Tanks Replacement of fine bubble diffusers
- Existing Chlorine Contact Tank Demo/ Repurpose
- New UV Disinfection System

Garage Partial Demolition







New Pretreatment Building

Excavation and Pilings



New Pretreatment Building

Concrete Work



New Pretreatment Building

Concrete Work



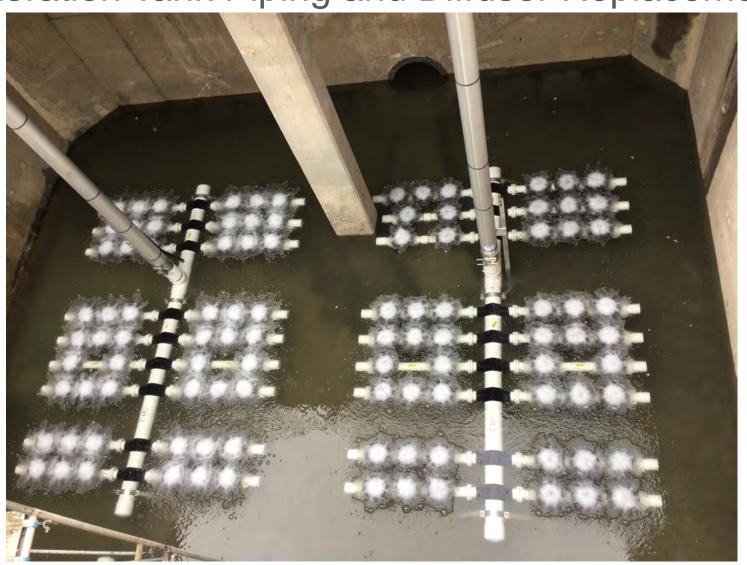
Plantwide Rehab

New Turbo Blower

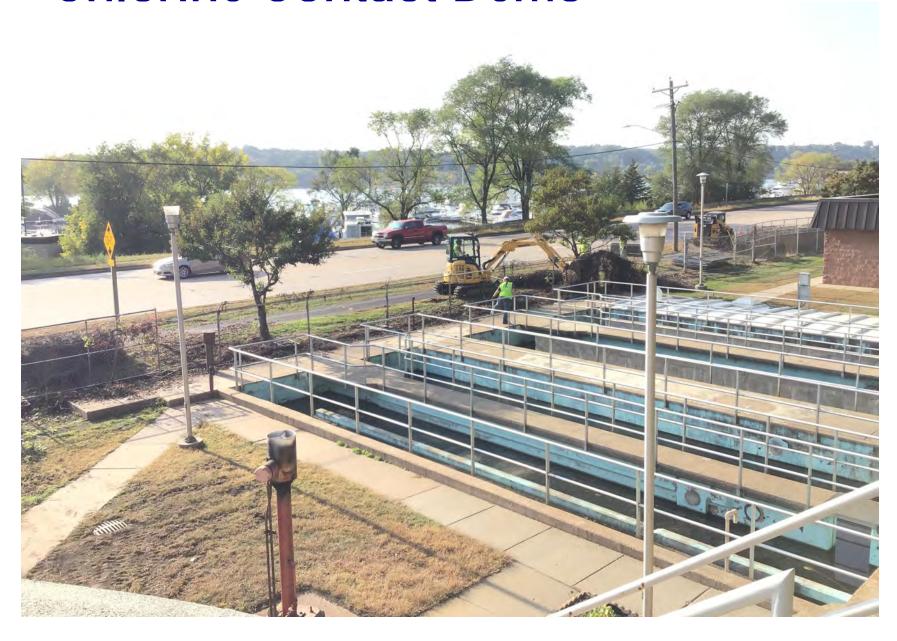


Plantwide Rehab

Aeration Tank Piping and Diffuser Replacements



Chlorine Contact Demo



New UV Disinfection



Questions?

Caleb Weber

cweber@sehinc.com

John Friel, PE (WI, MN, IL, SD, AK)

jfriel@sehinc.com



